# GPS Capsule Filters

*Polyethersulfone (PES) Membrane* 





Excellent flow rates with high efficiency retention High quality filtration of process water, specialty chemicals, inks and dyes Optimized membrane design for high throughput

# GPS Capsule Filters - Filtration Area

# Applications

- Process Water
- DI Water
- Inks & Dyes
- Specialty Chemicals

GPS Capsules are hydrophilic and manufactured with polyethersulfone (PES) membrane. PES membrane exhibits excellent flow rates with high efficiency retention.

GPS capsule filters are used for removal of particulates from process water, and for final filtration of DI water, inks, dyes and specialty chemicals.

Polyethersulfone is particularly suited for high flow rate filtration of product streams that contain high contaminant loads and have elements that can adsorb to the media, such as preservatives. The lower binding characteristics of PES membrane make it a good choice for inks, dyes, specialty chemicals and service fluids.

Media	Capsule Leng						
Media	2″	5″	10″	20″	30″		
PES Membrane	1.0 ft <sup>2</sup> (930cm <sup>2</sup> )	3.0 ft <sup>2</sup> (2788cm <sup>2</sup> )	7.0 ft <sup>2</sup> (6503cm <sup>2</sup> )	14.0 ft <sup>2</sup> (13006cm <sup>2</sup> )	21.0 ft <sup>2</sup> (19509cm <sup>2</sup> )		

#### Flow Rate / Filtration Area

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 2 inch capsule with 1.0 ft<sup>2</sup> (930 cm<sup>2</sup>) of media with 1/2" FNPT ports. The test fluid is water at ambient temperature. Higher pressure drops are acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore Size	0.03 μm	0.10 µm	0.22 μm	0.45 μm	0.65 μm	0.80 µm	1.0 µm	1.2 µm
GPM	0.21	0.36	0.64	1.0	1.2	1.3	1.36	1.4
LPM	0.79	1.36	2.42	3.79	4.54	4.92	5.15	5.30

\* For approximate flow rates for 5" through 30" capsules, refer to the appropriate cartridge data sheet

## **Construction Materials**

Housing	Polypropylene	
Filtration Media	Polyethersulfone (PES) Membrane	
Media Support	Polypropylene	
End Caps	Polypropylene	
Center Core	Polypropylene	
Outer Support Cage	Polypropylene	
Sealing Method	Thermal Bonding	

# Maximum Operating Parameters

Liquid Operational Pressure	80 psi (5.5 bar) at 20 °C (68 °F)
Gases Operational Pressure	60 psi (4.1 bar) at 20 °C (68 °F)
Operating Temperature	43 °C (110 °F) at 30 psi (2.1 bar) in water
Forward Differential Pressure	50 psid (3.4 bard) at 20 °C (68 °F)
<b>Reverse Differential Pressure</b>	40 psid (2.7 bard) at 20 °C (68 °F)
Recommended Changeout Pressure	35 psid (2.4 bard)

### Sanitization/Sterilization

**Autoclave** 250° F (121° C), 30 min, multiple cycles **Chemical Sanitization** Industry standard concentrations of hydrogen peroxide, paracetic acid, sodium hypochlorite and other selected chemicals.

Note ......GPS capsules are not to be used in steam.

# FDA and EC Compliance

All Critical Process Filtration capsule filters are designed to meet the FDA requirements for processing food and beverage products. The materials used to construct GPS capsule filters are listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440 and 177.2600 as appropriate. Membrane filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

#### **Extractables**

GPS capsule filters generally exhibit low levels of non-volatile residues.

#### **Ordering Information**

Capsule order number example: Service Grade PES Membrane, 0.22 Micron Rating, Non-Sterile, 10" Length, Sanitary Inlet, Sanitary Outlet = CPGPS-20N0001FF.

## **Quality Assurance and Standards**

Critical Process Filtration uses state of the art computer controlled equipment to consistently produce high quality products as well as significantly reduce hand operations that can compromise quality. All manufacturing and testing is continuously monitored in real time so that data can be quickly and easily analyzed to facilitate improvements in both quality and cost.

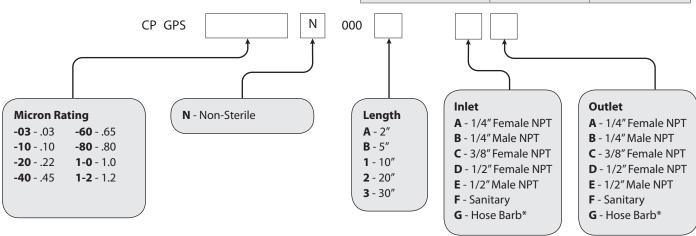
The Critical Process Filtration manufacturing and quality systems meet rigorous ISO 9001:2008 standards. Each operation, including assembly, testing, cleaning, drying and packaging, is done in an appropriately rated clean room. Manufacturing is controlled using a sophisticated manufacturing system that networks work stations, manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected in real time to allow continuous quality monitoring and full traceability of all materials and processes.

#### **Total Performance**

Critical Process Filtration, Inc. is a vertically integrated manufacturer of filtration products to industries in which filtration is considered a critical part of the manufacturing process. We supply a complete line of products and services to help you cost effectively satisfy all your filtration requirements from a single source.

#### Hose Barb Diameter Ranges\*

	Minimum	Maximum
Outer Diameters	11/32" (8.6mm)	9/16" (14.0mm)
Inner Diameters	5/32" (4.0mm)	13/32" (10.5mm)





#### **Critical Process Filtration, Inc.**

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